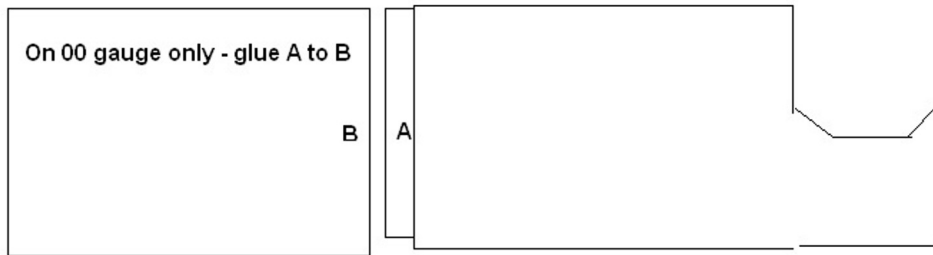


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cut on red lines - score and fold
fold and glue bottom first
make sure bottom is perfectly square

